



L

鎢鋼鑽頭
Carbide
Drill

鎢鋼鑽頭識別系統 L02

Carbide Drill Identification System

規格圖標指南 L02

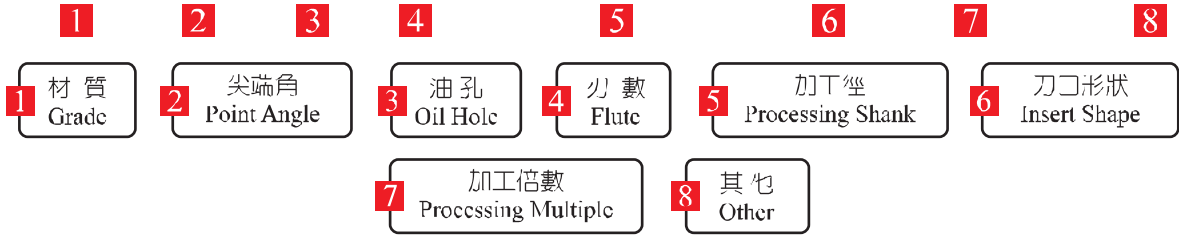
Specification Icons Guide

 ME20 L03-L17

鎢鋼鑽頭識別系統

Carbide Drill Identification System

M E C 2 0600 S 03 D4



1 材 質 Grade

記號 Sign	材質 Grade
E	E300
G	G300
M	M500
P	P550
W	W500

2 尖端角 Point Angle

記號 Sign	尖端角 Point Angle
A	118°
B	120°
C	130°
D	135°
E	140°
F	142°
G	145°
H	150°
I	180°

7 加工倍數 Processing Multiple

加工深度倍數 Processing Depth Multiple	02、04、03、 05、08
深孔倍數 Deep Hole Multiple	10、12、15、20、 25、30

8 其他 Other

記號 Sign	用途說明 Directions For Use
A	同柄徑(小數點) Decimal Point of Shank (Same Shank)
DXX	特殊柄徑 Special Shank Diameter
TXX	錐度 Taper
LIXXX	特殊刃長 Special L.F

5 加工徑 Processing Shank

說明 Explanation
ex : 0220 : 2.2mm 2225 : 22.25mm

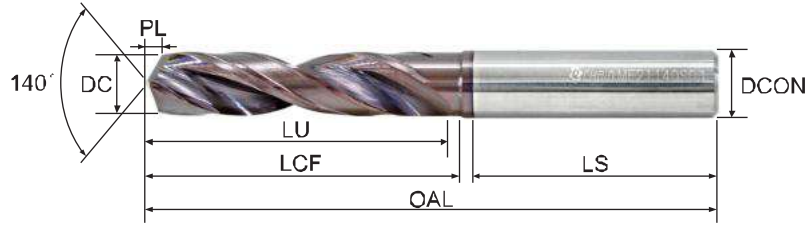
6 刀口型狀 Insert Shape

記號 Sign	用途說明 Directions For Use	記號 Sign	用途說明 Directions For Use	記號 Sign	用途說明 Directions For Use
S型	一般通用 General	X型	深孔及較硬材用 For Deep Holes And Harder Materials	XS型	深孔用 For Deep Holes

規格圖標指南

Specification Icon Guide

圖標 Icon	說明 Explanation	圖標 Icon	說明 Explanation	圖標 Icon	說明 Explanation
MG	超微粒子超硬合金 Micro Grain Carbide	Altin	AlTin 塗層 AlTin Coating	h8	刃徑公差 Tolerance Of Diameter
CO 12%	含鈷量12% Cobalt Content 12%	M 500	材質 Grade M500	2D	加工深度倍數 Processing Depth Multiple
HRC <50	可被切削材硬度 <50° Working Hardness <50°	DIN 6537	符合DIN6537規範 Conform To DIN6537 Specifications	3D	
				5D	

ME20

 鎢鋼鑽頭
 Carbide Drill


新規格上市
 New Specification Arrival


 MG


 CO 12%


 HRC < 50


 M 500


 DN 6537


 AlTiN

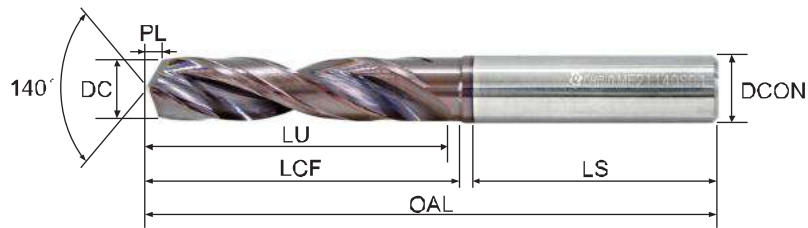

 3D


 5D


 h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20200S03	●	2	13	0.4	4	9	28	58	
ME20200S05	●	2	18	0.4	4	14	28	58	
ME20210S03	●	2.1	13	0.4	4	9	28	58	
ME20210S05	●	2.1	18	0.4	4	14	28	58	
NEW ME20214S03	●	2.14	13	0.4	4	9	28	58	
ME20220S03	●	2.2	13	0.4	4	9	28	58	
ME20220S05	●	2.2	18	0.4	4	14	28	58	
ME20230S03	●	2.3	13	0.4	4	9	28	58	
ME20230S05	●	2.3	18	0.4	4	14	28	58	
ME20240S03	●	2.4	17	0.4	4	12	28	58	
ME20240S05	●	2.4	22	0.4	4	17	28	58	
ME20245S03	●	2.45	17	0.5	4	12	28	58	
ME20245S05	●	2.45	22	0.5	4	17	28	58	
ME20250S03	●	2.5	17	0.5	4	12	28	58	
ME20250S05	●	2.5	22	0.5	4	17	28	58	
ME20255S03	●	2.55	17	0.5	4	12	28	58	
ME20260S03	●	2.6	17	0.5	4	12	28	58	
ME20260S05	●	2.6	22	0.5	4	17	28	58	
ME20270S03	●	2.7	17	0.5	4	12	28	58	
ME20270S05	●	2.7	22	0.5	4	17	28	58	
ME20280S03	●	2.8	17	0.5	4	12	28	58	
ME20280S05	●	2.8	22	0.5	4	17	28	58	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival


MG

CO 12%

HRC < 50

M 500

DN 6537

AlTiN

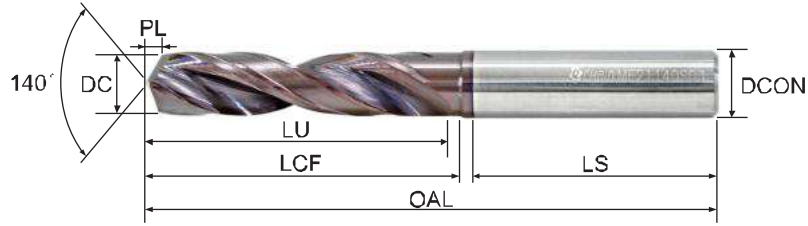
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20290S03	●	2.9	17	0.5	4	12	28	58	
ME20290S05	●	2.9	22	0.5	4	17	28	58	
ME20300S03D4	●	3	20	0.5	4	14	36	62	
ME20300S03	●	3	20	0.5	6	14	36	62	
ME20300S05D4	●	3	28	0.5	4	23	36	66	
ME20300S05	●	3	28	0.5	6	23	36	66	
ME20310S03D4	●	3.1	20	0.6	4	14	36	62	
ME20310S03		3.1	20	0.6	6	14	36	62	
ME20310S05D4	●	3.1	28	0.6	4	23	36	66	
ME20310S05	●	3.1	28	0.6	6	23	36	66	
ME20320S03D4	●	3.2	20	0.6	4	14	36	62	
ME20320S03	●	3.2	20	0.6	6	14	36	62	
ME20320S05D4	●	3.2	28	0.6	4	23	36	66	
ME20320S05	●	3.2	28	0.6	6	23	36	66	
ME20325S03D4	●	3.25	20	0.6	4	14	36	62	
ME20325S03	●	3.25	20	0.6	6	14	36	62	
ME20330S03D4	●	3.3	20	0.6	4	14	36	62	
ME20330S03		3.3	20	0.6	6	14	36	62	
ME20330S05D4	●	3.3	28	0.6	4	23	36	66	
ME20330S05	●	3.3	28	0.6	6	23	36	66	
ME20340S03D4	●	3.4	20	0.6	4	14	36	62	
ME20340S03	●	3.4	20	0.6	6	14	36	62	

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill

 新規格上市
 New Specification Arrival

MG

 CO
 12%

 HRC
 <50

 M
 500

 DN
 6537

AlTiN

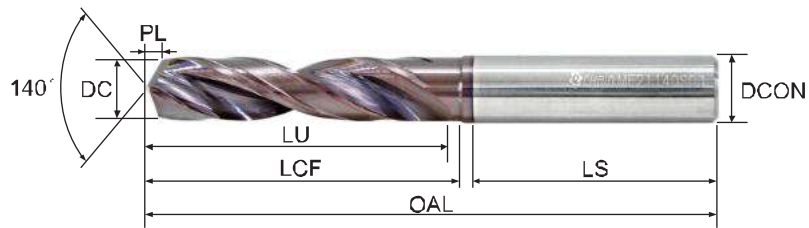
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20340S05D4	●	3.4	28	0.6	4	23	36	66	
ME20340S05	●	3.4	28	0.6	6	23	36	66	
ME20350S03D4	●	3.5	20	0.6	4	14	36	62	
ME20350S03	●	3.5	20	0.6	6	14	36	62	
ME20350S05D4	●	3.5	28	0.6	4	23	36	66	
ME20350S05	●	3.5	28	0.6	6	23	36	66	
NEW ME20355S03	●	3.55	20	0.6	6	14	36	62	
ME20360S03D4	●	3.6	20	0.7	4	14	36	62	
ME20360S03		3.6	20	0.7	6	14	36	62	
ME20360S05D4	●	3.6	28	0.7	4	23	36	66	
ME20360S05		3.6	28	0.7	6	23	36	66	
ME20365S03	●	3.65	20	0.7	6	14	36	62	
ME20370S03D4	●	3.7	20	0.7	4	14	36	62	
ME20370S03		3.7	20	0.7	6	14	36	62	
ME20370S05D4	●	3.7	28	0.7	4	23	36	66	
ME20370S05	●	3.7	28	0.7	6	23	36	66	
ME20380S03D4	●	3.8	24	0.7	4	17	36	66	
ME20380S03	●	3.8	24	0.7	6	17	36	66	
ME20380S05D4	●	3.8	36	0.7	4	29	36	74	
ME20380S05		3.8	36	0.7	6	29	36	74	
ME20390S03D4	●	3.9	24	0.7	4	17	36	66	
ME20390S03	●	3.9	24	0.7	6	17	36	66	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival

MG

CO
12%HRC
≤50M
500DN
6537

AlTiN

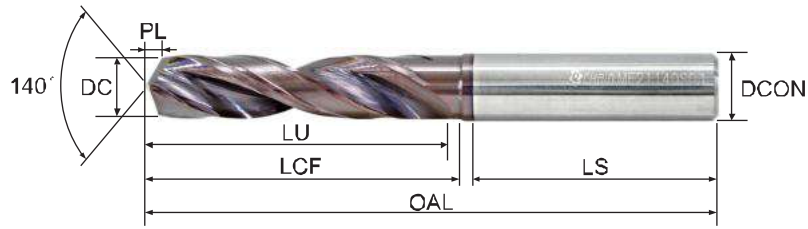
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20390S05D4		3.9	36	0.7	4	29	36	74	
ME20390S05	●	3.9	36	0.7	6	29	36	74	
ME20400S03D4	●	4	24	0.7	4	17	36	66	
ME20400S03A	●	4	24	0.7	4	17	36	66	
ME20400S03	●	4	24	0.7	6	17	36	66	
ME20400S05D4	●	4	36	0.7	4	29	36	74	
ME20400S05	●	4	36	0.7	6	29	36	74	
ME20410S03	●	4.1	24	0.7	6	17	36	66	
ME20410S05	●	4.1	36	0.7	6	29	36	74	
ME20420S03	●	4.2	24	0.8	6	17	36	66	
ME20420S05	●	4.2	36	0.8	6	29	36	74	
ME20430S03	●	4.3	24	0.8	6	17	36	66	
ME20430S05	●	4.3	36	0.8	6	29	36	74	
ME20440S03	●	4.4	24	0.8	6	17	36	66	
ME20440S05	●	4.4	36	0.8	6	29	36	74	
ME20450S03	●	4.5	24	0.8	6	17	36	66	
ME20450S05	●	4.5	36	0.8	6	29	36	74	
NEW ME20455S03	●	4.55	24	0.8	6	17	36	66	
ME20460S03	●	4.6	24	0.8	6	17	36	66	
ME20460S05	●	4.6	36	0.8	6	29	36	74	
ME20470S03	●	4.7	24	0.9	6	17	36	66	
ME20470S05	●	4.7	36	0.9	6	29	36	74	

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill


新規格上市
 New Specification Arrival


 MG


 CO 12%


 HRC < 50


 M 500


 DN 6537


 AlTiN

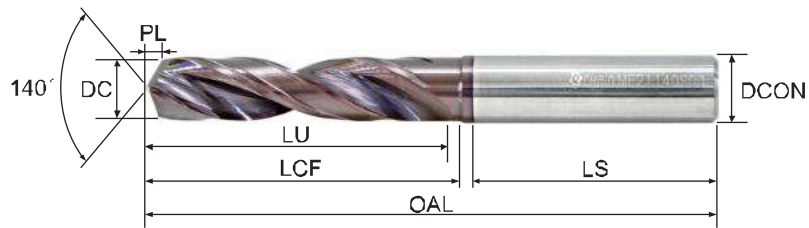

 3D


 5D


 h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20480S03	●	4.8	28	0.9	6	20	36	66	
ME20480S05	●	4.8	44	0.9	6	35	36	82	
ME20490S03	●	4.9	28	0.9	6	20	36	66	
ME20490S05	●	4.9	44	0.9	6	35	36	82	
ME20500S03	●	5	28	0.9	6	20	36	66	
ME20500S05	●	5	44	0.9	6	35	36	82	
ME20510S03	●	5.1	28	0.9	6	20	36	66	
ME20510S05	●	5.1	44	0.9	6	35	36	82	
ME20520S03	●	5.2	28	0.9	6	20	36	66	
ME20520S05	●	5.2	44	0.9	6	35	36	82	
ME20530S03	●	5.3	28	1	6	20	36	66	
ME20530S05		5.3	44	1	6	35	36	82	
ME20540S03	●	5.4	28	1	6	20	36	66	
ME20540S05	●	5.4	44	1	6	35	36	82	
ME20550S03	●	5.5	28	1	6	20	36	66	
ME20550S05	●	5.5	44	1	6	35	36	82	
ME20560S03	●	5.6	28	1	6	20	36	66	
ME20560S05	●	5.6	44	1	6	35	36	82	
ME20570S03	●	5.7	28	1	6	20	36	66	
ME20570S05	●	5.7	44	1	6	35	36	82	
ME20580S03	●	5.8	28	1.1	6	20	36	66	
ME20580S05	●	5.8	44	1.1	6	35	36	82	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival

MG

CO
12%HRC
≤50M
500DN
6537

AlTiN

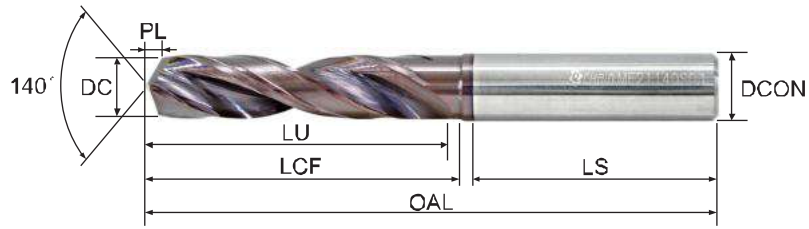
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20590S03	●	5.9	28	1.1	6	20	36	66	
ME20590S05	●	5.9	44	1.1	6	35	36	82	
ME20600S03	●	6	28	1.1	6	20	36	66	
ME20600S05	●	6	44	1.1	6	35	36	82	
ME20610S03	●	6.1	34	1.1	8	24	36	79	
ME20610S05		6.1	53	1.1	8	43	36	91	
ME20620S03	●	6.2	34	1.1	8	24	36	79	
ME20620S05	●	6.2	53	1.1	8	43	36	91	
ME20630S03	●	6.3	34	1.1	8	24	36	79	
ME20630S05	●	6.3	53	1.1	8	43	36	91	
ME20640S03	●	6.4	34	1.2	8	24	36	79	
ME20640S05	●	6.4	53	1.2	8	43	36	91	
ME20650S03	●	6.5	34	1.2	8	24	36	79	
ME20650S05	●	6.5	53	1.2	8	43	36	91	
ME20660S03	●	6.6	34	1.2	8	24	36	79	
ME20660S05	●	6.6	53	1.2	8	43	36	91	
ME20670S03	●	6.7	34	1.2	8	24	36	79	
ME20670S05	●	6.7	53	1.2	8	43	36	91	
ME20680S03	●	6.8	34	1.2	8	24	36	79	
ME20680S05	●	6.8	53	1.2	8	43	36	91	
ME20690S03	●	6.9	34	1.3	8	24	36	79	
ME20690S05	●	6.9	53	1.3	8	43	36	91	

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill

 新規格上市
 New Specification Arrival

MG

 CO
 12%

 HRC
 <50

 M
 500

 DN
 6537

AlTiN

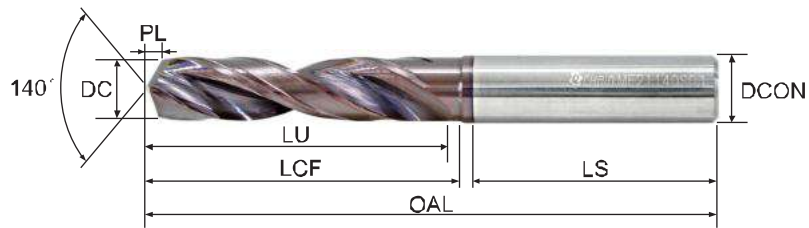
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20700S03	●	7	34	1.3	8	24	36	79	
ME20700S05	●	7	53	1.3	8	43	36	91	
ME20710S03	●	7.1	41	1.3	8	29	36	79	
ME20710S05	●	7.1	53	1.3	8	43	36	91	
ME20720S03	●	7.2	41	1.3	8	29	36	79	
ME20720S05	●	7.2	53	1.3	8	43	36	91	
ME20730S03	●	7.3	41	1.3	8	29	36	79	
ME20730S05	●	7.3	53	1.3	8	43	36	91	
ME20740S03	●	7.4	41	1.3	8	29	36	79	
ME20740S05	●	7.4	53	1.3	8	43	36	91	
ME20750S03	●	7.5	41	1.4	8	29	36	79	
ME20750S05	●	7.5	53	1.4	8	43	36	91	
ME20760S03	●	7.6	41	1.4	8	29	36	79	
ME20760S05	●	7.6	53	1.4	8	43	36	91	
ME20770S03	●	7.7	41	1.4	8	29	36	79	
ME20770S05	●	7.7	53	1.4	8	43	36	91	
ME20780S03	●	7.8	41	1.4	8	29	36	79	
ME20780S05	●	7.8	53	1.4	8	43	36	91	
ME20790S03	●	7.9	41	1.4	8	29	36	79	
ME20790S05	●	7.9	53	1.4	8	43	36	91	
ME20800S03	●	8	41	1.5	8	29	36	79	
ME20800S05	●	8	53	1.5	8	43	36	91	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival

MG

CO
12%HRC
≤50M
500DN
6537

AlTiN

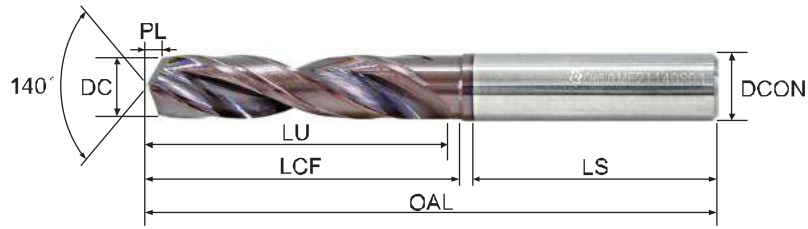
3D

5D

h8

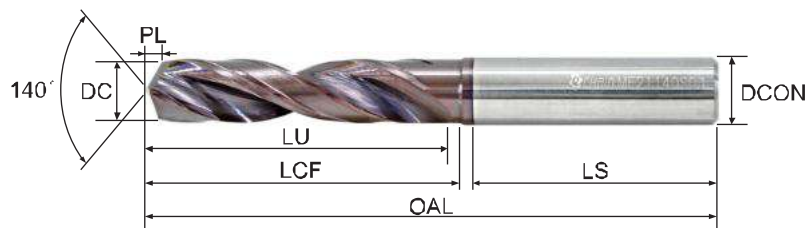
產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20810S03	●	8.1	47	1.5	10	35	40	89	
ME20810S05		8.1	61	1.5	10	49	40	103	
ME20820S03	●	8.2	47	1.5	10	35	40	89	
ME20820S05	●	8.2	61	1.5	10	49	40	103	
ME20830S03	●	8.3	47	1.5	10	35	40	89	
ME20830S05		8.3	61	1.5	10	49	40	103	
ME20840S03	●	8.4	47	1.5	10	35	40	89	
ME20840S05	●	8.4	61	1.5	10	49	40	103	
ME20850S03	●	8.5	47	1.5	10	35	40	89	
ME20850S05	●	8.5	61	1.5	10	49	40	103	
ME20860S03	●	8.6	47	1.6	10	35	40	89	
ME20860S05	●	8.6	61	1.6	10	49	40	103	
ME20870S03	●	8.7	47	1.6	10	35	40	89	
ME20870S05	●	8.7	61	1.6	10	49	40	103	
ME20880S03	●	8.8	47	1.6	10	35	40	89	
ME20880S05		8.8	61	1.6	10	49	40	103	
ME20890S03	●	8.9	47	1.6	10	35	40	89	
ME20890S05	●	8.9	61	1.6	10	49	40	103	
ME20900S03	●	9	47	1.6	10	35	40	89	
ME20900S05	●	9	61	1.6	10	49	40	103	
ME20910S03	●	9.1	47	1.7	10	35	40	89	
ME20910S05	●	9.1	61	1.7	10	49	40	103	

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill


產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME20920S03	●	9.2	47	1.7	10	35	40	89	
ME20920S05	●	9.2	61	1.7	10	49	40	103	
ME20930S03	●	9.3	47	1.7	10	35	40	89	
ME20930S05		9.3	61	1.7	10	49	40	103	
ME20940S03	●	9.4	47	1.7	10	35	40	89	
ME20940S05	●	9.4	61	1.7	10	49	40	103	
ME20950S03	●	9.5	47	1.7	10	35	40	89	
ME20950S05	●	9.5	61	1.7	10	49	40	103	
ME20960S03	●	9.6	47	1.7	10	35	40	89	
ME20960S05	●	9.6	61	1.7	10	49	40	103	
ME20970S03	●	9.7	47	1.8	10	35	40	89	
ME20970S05	●	9.7	61	1.8	10	49	40	103	
ME20980S03	●	9.8	47	1.8	10	35	40	89	
ME20980S05	●	9.8	61	1.8	10	49	40	103	
ME20990S03	●	9.9	47	1.8	10	35	40	89	
ME20990S05		9.9	61	1.8	10	49	40	103	
ME21000S03	●	10	47	1.8	10	35	40	89	
ME21000S05	●	10	61	1.8	10	49	40	103	
ME21010S03	●	10.1	55	1.8	12	40	45	102	
ME21010S05	●	10.1	71	1.8	12	56	45	118	
ME21020S03	●	10.2	55	1.9	12	40	45	102	
ME21020S05	●	10.2	71	1.9	12	56	45	118	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival

MG

CO
12%HRC
≤50M
500DN
6537

AlTiN

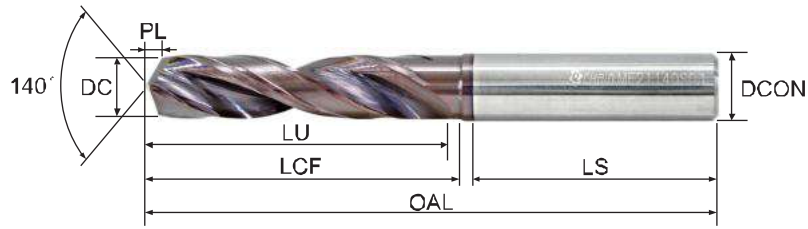
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME21030S03	●	10.3	55	1.9	12	40	45	102	
ME21030S05		10.3	71	1.9	12	56	45	118	
ME21040S03	●	10.4	55	1.9	12	40	45	102	
ME21040S05		10.4	71	1.9	12	56	45	118	
ME21050S03	●	10.5	55	1.9	12	40	45	102	
ME21050S05	●	10.5	71	1.9	12	56	45	118	
ME21060S03	●	10.6	55	1.9	12	40	45	102	
ME21060S05	●	10.6	71	1.9	12	56	45	118	
ME21070S03	●	10.7	55	1.9	12	40	45	102	
ME21070S05	●	10.7	71	1.9	12	56	45	118	
ME21080S03	●	10.8	55	2	12	40	45	102	
ME21080S05		10.8	71	2	12	56	45	118	
ME21090S03	●	10.9	55	2	12	40	45	102	
ME21090S05	●	10.9	71	2	12	56	45	118	
ME21100S03	●	11	55	2	12	40	45	102	
ME21100S05	●	11	71	2	12	56	45	118	
ME21110S03	●	11.1	55	2	12	40	45	102	
ME21110S05	●	11.1	71	2	12	56	45	118	
ME21120S03	●	11.2	55	2	12	40	45	102	
ME21120S05		11.2	71	2	12	56	45	118	
ME21130S03	●	11.3	55	2.1	12	40	45	102	
ME21130S05		11.3	71	2.1	12	56	45	118	

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill


新規格上市
 New Specification Arrival


MG

CO 12%

HRC < 50

M 500

DN 6537

AlTiN

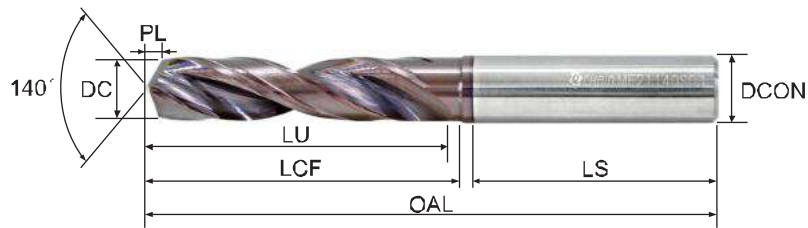
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME21140S03	●	11.4	55	2.1	12	40	45	102	
ME21140S05		11.4	71	2.1	12	56	45	118	
ME21150S03	●	11.5	55	2.1	12	40	45	102	
ME21150S05	●	11.5	71	2.1	12	56	45	118	
ME21160S03		11.6	55	2.1	12	40	45	102	
ME21160S05	●	11.6	71	2.1	12	56	45	118	
ME21170S03	●	11.7	55	2.1	12	40	45	102	
ME21170S05	●	11.7	71	2.1	12	56	45	118	
ME21180S03	●	11.8	55	2.1	12	40	45	102	
ME21180S05	●	11.8	71	2.1	12	56	45	118	
ME21190S03	●	11.9	55	2.2	12	40	45	102	
ME21190S05	●	11.9	71	2.2	12	56	45	118	
ME21200S03	●	12	55	2.2	12	40	45	102	
ME21200S05	●	12	71	2.2	12	56	45	118	
ME21210S03		12.1	60	2.2	14	43	45	107	
ME21210S05		12.1	77	2.2	14	60	45	124	
ME21220S03		12.2	60	2.2	14	43	45	107	
ME21220S05		12.2	77	2.2	14	60	45	124	
ME21230S03	●	12.3	60	2.2	14	43	45	107	
ME21230S05		12.3	77	2.2	14	60	45	124	
ME21250S03	●	12.5	60	2.3	14	43	45	107	
ME21250S05	●	12.5	77	2.3	14	60	45	124	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival

MG

CO
12%HRC
≤50M
500DN
6537

AlTiN

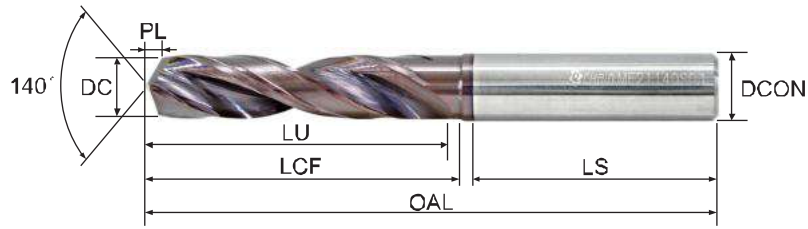
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME21260S05	●	12.6	77	2.3	14	60	45	124	
ME21270S03		12.7	60	2.3	14	43	45	107	
ME21270S05	●	12.7	77	2.3	14	60	45	124	
ME21280S03		12.8	60	2.3	14	43	45	107	
ME21280S05	●	12.8	77	2.3	14	60	45	124	
ME21290S03		12.9	60	2.3	14	43	45	107	
ME21290S05	●	12.9	77	2.3	14	60	45	124	
ME21300S03	●	13	60	2.4	14	43	45	107	
ME21300S05		13	77	2.4	14	60	45	124	
ME21310S03	●	13.1	60	2.4	14	43	45	107	
ME21310S05	●	13.1	77	2.4	14	60	45	124	
ME21350S03		13.5	60	2.5	14	43	45	107	
ME21350S05	●	13.5	77	2.5	14	60	45	124	
ME21380S03	●	13.8	60	2.5	14	43	45	107	
ME21380S05	●	13.8	77	2.5	14	60	45	124	
ME21400S03	●	14	65	2.5	14	45	45	115	
ME21400S05		14	83	2.5	14	63	45	133	
ME21430S03		14.3	65	2.6	16	45	48	115	
ME21430S05		14.3	83	2.6	16	63	48	133	
ME21450S03		14.5	65	2.6	16	45	48	115	
ME21450S05		14.5	83	2.6	16	63	48	133	
ME21480S03		14.8	65	2.7	16	45	48	115	

※ 請接下頁。 ※ Continued on next page.


 鎢鋼鑽頭
 Carbide Drill

 新規格上市
 New Specification Arrival

MG

 CO
 12%

 HRC
 <50

 M
 500

 DN
 6537

Altin

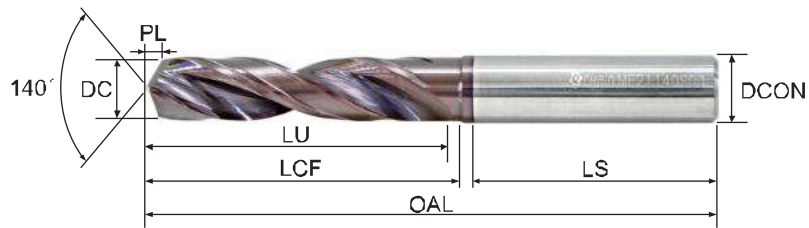
3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME21480S05	●	14.8	83	2.7	16	63	48	133	
ME21500S03	●	15	65	2.7	16	45	48	115	
ME21500S05	●	15	83	2.7	16	63	48	133	
ME21510S03		15.1	65	2.7	16	45	48	115	
ME21510S05		15.1	83	2.7	16	63	48	133	
ME21550S03		15.5	65	2.8	16	45	48	115	
ME21550S05	●	15.5	83	2.8	16	63	48	133	
ME21580S03		15.8	65	2.9	16	45	48	115	
ME21580S05		15.8	83	2.9	16	63	48	133	
ME21600S03		16	65	2.9	16	45	48	115	
ME21600S05		16	83	2.9	16	63	48	133	
ME21650S03		16.5	73	3	18	51	48	123	
ME21650S05		16.5	93	3	18	71	48	143	
ME21680S03		16.8	73	3.1	18	51	48	123	
ME21680S05		16.8	93	3.1	18	71	48	143	
ME21700S03		17	73	3.1	18	51	48	123	
ME21700S05		17	93	3.1	18	71	48	143	
ME21750S03		17.5	73	3.2	18	51	48	123	
ME21750S05		17.5	93	3.2	18	71	48	143	
ME21780S03		17.8	73	3.2	18	51	48	123	
ME21780S05		17.8	93	3.2	18	71	48	143	
ME21790S03		17.9	73	3.3	18	51	48	123	

※ 請接下頁。 ※ Continued on next page.

鎢鋼鑽頭
Carbide Drill

新規格上市
New Specification Arrival


MG

CO 12%

HRC < 50

M 500

DN 6537

AlTiN

3D

5D

h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
ME21790S05		17.9	93	3.3	18	71	48	143	
ME21800S03		18	73	3.3	18	51	48	123	
ME21800S05		18	93	3.3	18	71	48	143	
ME21830S03		18.3	79	3.3	20	55	50	131	
ME21830S05		18.3	101	3.3	20	77	50	153	
ME21850S03		18.5	79	3.4	20	55	50	131	
ME21850S05		18.5	101	3.4	20	77	50	153	
ME21880S03		18.8	79	3.4	20	55	50	131	
ME21880S05		18.8	101	3.4	20	77	50	153	
ME21900S03		19	79	3.5	20	55	50	131	
ME21900S05		19	101	3.5	20	77	50	153	
ME21950S03		19.5	79	3.5	20	55	50	131	
ME21950S05		19.5	101	3.5	20	77	50	153	
ME21980S03		19.8	79	3.6	20	55	50	131	
ME21980S05		19.8	101	3.6	20	77	50	153	
ME22000S03	●	20	79	3.6	20	55	50	131	
ME22000S05		20	101	3.6	20	77	50	153	

鎢鋼鑽頭切削參數

The Cutting Data For Carbide Drill

被加工材質：合金鋼、不鏽鋼、鑄鐵

Material : Alloy Steel、Stainless steel、Iron cast

直徑 (mm) Shank	P 鋼 Steel		K 鑄鐵 Cast		M 不鏽鋼 Stainless Steel	
	進給速度 f (mm/rev)	轉速 n (min)	進給速度 f (mm/rev)	轉速 n (min)	進給速度 f (mm/rev)	轉速 n (min)
2	0.06	6300			0.04	4800
3	0.08	4200			0.07	3200
4	0.1	3200			0.07	2400
5	0.14	2600			0.1	1900
6	0.15	2100			0.1	1600
7	0.16	1800			0.12	1400
8	0.18	1600			0.14	1200
9	0.2	1400			0.14	1100
10	0.2	1300			0.14	950
11	0.2	1150			0.18	870
12	0.2	1100			0.18	800
14	0.2	900			0.18	680
16	0.2	800			0.18	600
20	0.2	650			0.18	480